SPECIFICATIONS FOR

BENCH WITH BACK

I. Product Specifications

A. Seats: Nominal 2” x 10” plank, with 2” x 10” end caps

B. Backs: Nominal 2” x 10” plank, with 2” x 10” end caps

C. Legs/Back supports: HD commercial grade 2-3/8” OD galvanized steel OR Galvanized Steel Angle OR Aluminum Angle

II. Materials

1. Extruded Aluminum: Seat and Back Planks: extruded aluminum alloy 6063-T6, clear anodized 204R1, AA-M10C22A31, Class II

   OPTION: powder coated seat and back

2. Framework: HD commercial grade 2-3/8” OD galvanized steel OR Galvanized Steel Angle OR Mill finish Aluminum Angle

3. Accessories

   a. Channel End Caps: Aluminum alloy 6063-T6, Clear anodized 204R1, AA-M10C22A31, Class II. OPTION: powder coated.

   b. Hardware: 1) Bolt, Nuts: Hot – dipped galvanized

                  2) Hold – down clip assembly: Aluminum alloy 6063-T6

                  3) Structural Hardware: Hot – dipped galvanized ASTM-A325

III. Quality Assurance

1. Manufacturing Qualifications: Firm with not less than 10 years of experience.

2. Welding Standard: Comply with applicable provisions of AWS D1.1 & AWS D1.3 “Structural Welding Code-Steel”

3. Product Warranty – Five years.

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